

INSTRUCTIONS – REPAIR KIT 032888 FOR SERIES 1800 AND 390

This sheet lists the contents of your repair kit and shows the part locations.

Kit Contents for 032888

Item	Part No.	Description
1	027055	Gasket
2	031285	Key, Rotor
3	049001	O-Ring, Square Cut, #7-214
4	049002	O-Ring, Square Cut, #7-218
5	049003	O-Ring, Square Cut, #7-224
6	049004	O-Ring, Square Cut, #7-230
7	051475	Rotor
8	054024	Seal Kit, Series 70 & 1820
9	066655	Check Valve Assembly
10	067030	Vane-1820

